

# SERVICE BULLETIN 239350

PER NAVISTAR TSI 03-12-12 OF AUGUST, 2003

## SUBJECT

Service radiator support rods for 2000, 5000, and 9000 model series.

## DESCRIPTION

Applies to vehicles built prior to November 2002 (2002 Emissions).

The service part radiator is now aluminum instead of copper brass. The core has been changed to aluminum in order to accommodate the higher horsepower applications. On the copper brass radiator there are two support rods on the front and back sides of the radiator that run from top of the radiator to the bottom for added strength. (See Photo) The aluminum radiators do not require these four support rods so DO NOT attempt to transfer the support rods from the old radiator to the new radiator. Doing so will cause interference in mounting.

When installing the aluminum radiator **IT IS IMPORTANT TO REPLACE THE FOUR RUBBER ISOLATORS** that go between the radiator and the frame.

